## **CLAIM AMENDMENTS**

1. (Currently Amended) A slide spool valve eharacterized by comprising: a valve body having a bore penetrated by a plurality of ports, spaced at predetermined intervals;

at least one or-more insertion-materials insert, each of which includes insert including a hollow portion inserted in and attached to the bore, and facing a valve room chamber which extends from an inner circumference circumferential surface of the hollow portion to at least one port of the plurality of ports penetrating the hollow portion; and

a valve spool, which is movably inserted in the bore and the hollow portion of the insertion material insert attached thereto to the bore, and selectively connects or disconnects connecting and disconnecting the plurality of ports according to an operation of the slide spool valve.

- 2. (Currently Amended) The slide spool valve of claim 1, wherein including taper valve rooms are formed chambers at both ends of the bore, the taper valve rooms chambers having a large outward diameter and a diameter larger than the bore, and wherein each of the taper valve rooms chambers is respectively penetrated by one of the plurality of ports.
- 3. (Currently Amended) The slide spool valve of claim 2, further comprising stepped corners at interfaces between the an inner circumferential surface of the bore of the valve body and the taper valve rooms chambers, the stepped corners having rounded surfaces.
- 4. (Currently Amended) The slide spool valve of claim 1, further comprising stepped corners at interfaces between the <u>an</u> inner circumferential surface of the hollow portion and the valve <del>room</del> <u>chamber</u> of the <u>insertion material</u> <u>insert</u>, the stepped corners having <del>round</del> <u>rounded</u> surfaces.
- 5. (Currently Amended) The slide spool valve of claim 1, further comprising rough roughened portions in at least a part of an outer surface of the insertion material insert, the rough roughened portions for reinforcing the coupling of the insertion material with insert to the valve body.

In re Appln. of Yun Boon LEE Application No. Unassigned

- 6. (Currently Amended) The slide spool valve of claim 1, wherein the plurality of ports comprises a supply port, two load ports located on both opposites sides of the supply port, and two exhaust ports located on both opposite sides of the load ports, wherein the supply port is connected to the valve room of chamber having the insertion material insert.
- 7. (Currently Amended) The slide spool valve of claim 1 or 5, wherein the insertion material insert comprises a film having a processed surface, the film for reinforcing the coupling of the insertion material with insert to the valve body.
- 8. (Currently Amended) The slide spool valve of claim 7, wherein the insertion material insert is made by an aluminum die casting, and the film is formed by anodizing the an anodized surface of the insertion material after the aluminum die casting.
- 9. (New) The slide spool valve of claim 5 wherein the insert comprises a film having a processed surface, the film reinforcing coupling of the insert to the valve body.
- 10. (New) The slide spool valve of claim 9, wherein the insert is an aluminum die casting, and the film is an anodized surface of the aluminum die casting.

3